

PERIMETER-COOLED STAGE 1 BUCKET CORE STABILIZING DEVICE AND RE- LATED METHOD

Abstract

9 A core for use in casting a gas turbine bucket, the core comprising a solid upper body portion and a pair of legs extending downwardly from the solid upper body portion, the pair of legs separated by an elongated slot, and a pair of pegs projecting axially from opposite sides of the upper body portion, above the elongated slot but spaced from an upper edge of the upper body portion.